

## Abstract of the Disclosure

Title: BLADDER PUMP FOR BOREHOLE SAMPLING

The bladder, of flimsy ptfе tubing, is attached to the stem of an end-fitting. The stem is formed with a helical screw-thread form. The tubing is heat-shrunk down over the stem. Then, a helical coil spring is screwed onto the form, whereby the thickness of the ptfе tubing lies trapped and squeezed between the stem and the spring. This manner of attaching the bladder to the stem is mechanically adequate even when the bladder tubing is of small diameter.

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